Attorney Docket No. 095309.56087US

<u>REMARKS</u>

Entry of the amendments to the specification, claims and abstract before

examination of the application is respectfully requested.

If there are any questions regarding this Preliminary Amendment or the

application in general, a telephone call to the undersigned would be appreciated

since this should expedite the prosecution of the application for all concerned.

If necessary to effect a timely response, this paper should be considered as

a petition for an Extension of Time sufficient to effect a timely response, and

please charge any deficiency in fees or credit any overpayments to Deposit

Account No. 05-1323 (Docket # 095309.56087US).

Respectfully submitted,

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Dr. Song Zhu

Registration No. 44,420

CROWELL & MORING LLP

Intellectual Property Group

P.O. Box 14300

Washington, DC 20044-4300

Telephone No.: (202) 624-2500

Facsimile No.: (202) 628-8844

GRE:SZ:smw:lck

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Substitute Specification - Marked Version

SELF-IGNITING INTERNAL COMBUSTION ENGINE

Self-igniting internal combustion engine

BACKGROUND AND SUMMARY OF THE INVENTION

[0001] The invention relates to a method for operating a boosted internal

combustion engine according to the preamble of claim 1, in particular a self-

igniting internal combustion engine having direct fuel injection.

[0002] In self-igniting internal combustion engines homogeneous, lean fuel-air

mixtures are often made to self-ignite, so that a high efficiency and improved

exhaust emissions are obtained. A specific quantity of exhaust gas is retained in

the combustion chamber in order to influence the mixture temperature at the

end of a compression phase of the internal combustion engine. In the lower load

and speed range the temperature level in the combustion chamber falls, making

it difficult to regulate the mixture temperature on the basis of the smaller fuel

mass involved in the reaction. One way of compensating for the energy loss due

to falling exhaust gas temperatures is to increase the exhaust gas retention rate.

[0003] Despite a high rate of exhaust gas retention, however, below a certain

exhaust gas temperature level it is no longer possible to ensure stable

combustion. The reason for this is that the retained exhaust gas is basically slow

to react, resulting in a combustion lag. This leads to increased exhaust

emissions, which reduce the combustion efficiency and also lead to large mean

pressure fluctuations of the internal combustion engine.

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[0004] The patent specification DE 198 10 935 C2 discloses a method for

operating [an] a four-stroke internal combustion engine working on the four-

stroke principle, in which a homogeneous, lean basic mixture of air, fuel and

retained exhaust gas is formed, which is burned by a compression ignition. At

the same time an activation phase is interposed in order to extend the engine

operating range with compression ignition. During the compression of the

retained exhaust gas an activation fuel quantity is injected into the combustion

chamber and is distributed as homogeneously as possible with the rest of the fuel

fractions in the combustion chamber. Power output and compression impart

thermal energy to the fuel, so that a chemical reaction or ignition is initiated at

the gas exchange dead center.

[0005] The aforementioned method presupposes that a combustion, in which

sufficient exhaust gases are produced at a high temperature, occurs in each

working cycle. Since the self-ignition of a homogeneous, lean mixture depends

very heavily on the engine parameters and the ambient conditions, misfiring can

occur, which in extreme cases leads to a complete absence of combustion.

[0006] The object of the invention therefore is to create a method for operating

an internal combustion engine in which a reliable, self-igniting operation is

ensured.

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[0007] According to the invention this object is achieved by a method having

the features of claim 1 that includes the steps of delivering a main combustion

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air quantity and a main fuel quantity, from which a main mixture is formed, to

the combustion chamber; igniting the main mixture formed in an area of a

ignition top dead center; and introducing an additional combustion air quantity

and an additional fuel quantity into the combustion chamber after the

combustion of the main mixture in such a way that a fuel-exhaust gas/air

mixture is formed, which mixture is reacted in an area of a gas exchange top

dead center of the piston.

[0008] A distinctive feature of the method according to the invention is that

after combustion of the main mixture an additional combustion air quantity and

an additional fuel quantity are introduced into the combustion chamber in such a

way that a fuel-exhaust gas/air mixture is formed, which is reacted in an area of

a gas exchange top dead center of the piston. An interim mixture is thereby

formed for raising the combustion chamber temperature, said mixture being

reacted by means of a compression ignition and/or applied ignition prior to the

main combustion taking place, in such a way as to permit regulation of the main

mixture temperature.

[0009] In a development of the invention the additional fuel quantity is

introduced into the combustion chamber in an area between the end of a piston

expansion stroke and a final part of a piston exhaust stroke. This ensures that

the additional fuel quantity is distributed and vaporized in the combustion

chamber well before the gas exchange dead center.

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[0010] According to a further development of the invention the additional

fresh air quantity is delivered to the combustion chamber in an area between a

final part of the piston expansion stroke and a final part of the piston exhaust

stroke. By introducing the additional fresh air quantity into the combustion

chamber, an and ignitable mixture is formed, the additional fresh air quantity

being delivered in proportion to the additional fuel quantity. The exhaust gas

energy raises the temperature of the interim mixture to a specific temperature

level, the temperature of the mixture being determined by the proportions of

fresh air and exhaust gas.

[0011] In a further development of the invention at least one exhaust valve

and at least one inlet valve are opened during the introduction of the additional

fresh air quantity and/or the additional fuel quantity. The exhaust valve is

preferably opened first and then the inlet valve. This opening sequence causes a

proportion of the exhaust gas to be expelled from the combustion chamber first,

so that the introduction of an additional fresh air quantity is ensured by the

pressure that has built up in the intake pipe.

[0012] Further features and combinations of features are set forth in the

description. Actual exemplary embodiments of the invention are represented in

simplified form in the drawings and are explained in more detail in the following

description. In the drawings:

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BRIEF DESCRIPTION OF THE DRAWINGS

[0013] Fig. 1 shows a schematic diagram of a cylinder pressure curve for a

boosted internal combustion engine during a working cycle plotted over the

crank angle, and

[0014] Fig. 2 shows a schematic diagram of a valve lift of the internal

combustion engine in Fig. 1 in operation plotted over the crank angle.

DETAILED DESCRIPTION OF THE DRAWINGS

[0015] An example of a boosted internal combustion engine with direct fuel

injection preferably comprises four cylinders, in which a longitudinally

displaceable piston is guided. The internal combustion engine comprises at least

one inlet valve, at least one exhaust valve, a fuel injector and an ignition source

for each combustion chamber. The combustion chamber of the internal

combustion engine is sealed off at the top by a cylinder head, the piston defining

the combustion chamber towards the bottom. The internal combustion engine

works on the four-stroke principle, although it may alternatively operate on the

two-stroke principle.

[0016] The internal combustion engine is boosted in that the combustion air

supplied is delivered to the combustion chamber at a higher pressure Ps than the

ambient pressure P_U. The combustion air is delivered to the combustion

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chamber via the inlet valves of the internal combustion engine and the exhaust

gases produced are expelled from the combustion chamber by the exhaust valves

of the internal combustion engine. The inlet and exhaust valves are opened and

closed by an actuating device, a A control unit controlling controls the opening

and closing times of the inlet and exhaust valves according to the operating point

reached.

[0017] In a four-stroke method one stroke corresponds to a full piston stroke.

Fig. 1 represents the curve for a combustion chamber pressure during a working

cycle of an internal combustion engine according to the invention. The four-

stroke working cycle of the internal combustion engine corresponds to one

combustion cycle, a combustion cycle commencing with an initial intake stroke,

in which the piston in a downwards movement moves to a bottom dead center

UT. On the intake stroke, combustion air is delivered to the combustion

chamber, and a specific quantity of exhaust gas from an exhaust stroke of a

previous working cycle according to the invention is being retained in the

combustion chamber.

[0018] During the intake stroke the introduction of fuel into the combustion

chamber forms a main mixture, which is compressed in a subsequent

compression stroke. During the compression stroke the piston in an upward

movement moves from the bottom dead center UT to an ignition top dead center

ZOT, and a main fuel quantity in the main mixture preferably is being

introduced into the combustion chamber during the intake stroke. The main

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mixture formed is self-ignited by the prevailing compression in an area of the ignition top dead center.

[0019] Alternatively the main mixture can be ignited by applied ignition by means of an ignition source as a function of the load, for example in starting operation or in high load ranges. Whilst combustion of the main mixture is still in progress the piston expands in a downward movement to a bottom dead center UT. In the succeeding exhaust stroke the piston in an upward movement travels to a gas exchange top dead center GOT and expels the exhaust gases from the combustion chamber. According to the invention an exhaust valve is opened during the exhaust stroke, so that the exhaust gases are expelled from the combustion chamber. A specific quantity of exhaust gas is being retained in the combustion chamber by a premature closure of the exhaust valve. During the exhaust stroke an additional fuel quantity and an additional combustion air quantity are delivered to the combustion chamber in such a way that an interim mixture of fuel, exhaust gas and air is formed, which is reacted in an area of the gas exchange top dead center GOT.

[0020] According to Fig. 1 the reaction of the additional mixture takes place in the area of the gas exchange top dead center GOT, so that the temperature of the combustion chamber is increased by an additional combustion ZV. This leads to an increase in the combustion chamber pressure Pz. The energy conversion in the area of the gas exchange top dead center GOT also raises the temperature of all the exhaust gas retained in the combustion chamber, so that the high heat

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losses from the exhaust gas to a combustion chamber wall, especially in the lower speed, and load ranges, are compensated for. A higher energy and temperature level is therefore available for the subsequent main combustion HV, with the result that an energy loss due to the smaller fuel quantity reacted in

meeting lower engine loads is compensated for. This permits a reliable

operation of the internal combustion engine with compression ignition even in

the lower speed and load ranges. This increases the operating range run with

compression ignition, so that a further improvement in exhaust emissions can be

achieved when idling, for example.

[0021] According to Fig. 2, during the introduction of the additional

combustion air quantity and/or the additional fuel quantity, the exhaust valve is

opened first and then the inlet valve. In the process the opening and closing

times of the inlet valve Ez are defined by the additional quantity of fresh or

combustion air needed. The return flow of fresh gas or exhaust gas from the

combustion chamber into the intake port is prevented by the prevailing boost

pressure Ps in the intake port of the internal combustion engine.

[0022] The introduction of the additional fuel quantity m_z can be achieved by

means of a direct fuel injection into the combustion chamber, it being likewise

possible to introduce fuel in the intake port of the internal combustion engine.

The inlet valve Ez is opened when the pressure in the combustion chamber has

fallen below the boost pressure Ps in the intake pipe. The additional combustion

air then also flows due to a pressure gradient between the intake pipe and the

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combustion chamber, the fuel at the same time being introduced into the combustion chamber by means of a direct or port injection. The exhaust valve A_z is then closed again before the injected fuel can flow into the exhaust port via the opened exhaust valve A_z . Shortly thereafter the inlet valve E_z is then closed again, so that the piston cannot expel the additional fresh combustion chamber charge into the intake port. A defined residual gas quantity, which determines the temperature level in the combustion chamber, is retained in the combustion chamber over the closing time of the exhaust valve A_z . The increase in the combustion chamber temperature is determined by the additional fuel quantity m_z or is influenced by the energy converted during the additional combustion Z_v .

[0023] The quantity of additional combustion air delivered to the combustion chamber is defined by way of the closing time of the inlet valve E_z and the charging pressure P_s . After the formation of the additional mixture the piston, as it runs up to the gas exchange top dead center GOT, begins to compress the additional mixture, so that self-ignition of the additional mixture will occur at the end of compression due to a final compression temperature and due to the temperature of the retained exhaust gas. It is also feasible for the additional mixture to be ignited by applied ignition as a function of the load. In particular, such applied ignition may be advisable in starting operation. The combustion chamber pressure P_z in the combustion chamber increases in such a way that the piston also performs work during the intake stroke. In the subsequent intake stroke the inlet valve E_H is opened and the main combustion air quantity and the

main fuel quantity m_H are delivered to the combustion chamber. The main combustion HV then takes place in the area of the ignition top dead center ZOT

following the compression of the main mixture.

[0024] By means of the method according to the invention the internal

combustion engine can be operated with compression ignition at basically all

load points and in all load ranges without the occurrence of misfiring. Raising

the temperature in the combustion chamber at the gas exchange top dead center

GOT ensures that combustion by compression ignition can take place in each

combustion cycle.

[0025] The method according to the invention can also feasibly be performed

with exhaust gas recirculation rather than exhaust gas retention. In this case

exhaust gas is returned from the exhaust port into the inlet port by means of an

exhaust gas recirculation valve (not shown), so that the basic mixture can be

adjusted to a specific temperature. Alternatively the exhaust gas recirculation

may occur internally. In this case the exhaust gas is partially expelled into the

inlet port through the opened inlet valve during the exhaust stroke and is then

drawn back into the combustion chamber together with the combustion air

intake during the intake stroke. In addition the exhaust gas recirculation may

occur internally in such a way that the exhaust gas is fully expelled into the

exhaust port during the exhaust stroke and is then partially drawn back into the

combustion chamber via the opened exhaust valve during the intake stroke.

The inlet valve is opened after or during the exhaust valve closing sequence.

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[0026] It is furthermore feasible, either in addition or as an alternative, for a

charge which is ignited by means of an ignition source to be stratified by means

of the direct injection shortly before the gas exchange top dead, center. That is to

say a second additional fuel quantity is introduced into the combustion chamber

in the area of the gas exchange top dead center in such a way that inside the

interim mixture an ignitable mixture cloud is formed in the area of an ignition

source. The mixture cloud formed with the second additional fuel quantity is

ignited by means of the ignition source, the lean interim mixture present in the

combustion chamber being brought to self-ignite by the combustion of the

mixture cloud formed with the second additional fuel quantity. Alternatively the

mixture cloud formed with the second additional fuel quantity can be ignited by

means of the ignition source in such a way that the combustion thereby initiated

likewise includes the non-self-igniting interim mixture present in the combustion

chamber.

[0027] It is furthermore feasible to use a fuel injector, by way of which an air

quantity and the fuel quantity can be introduced. In this case the air and the

fuel are mixed by the injection device and are then injected into the combustion

chamber by the fuel injector. The fuel injector may also serve as an ignition

source.

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